

Memorandum

TO : MG/Deputy Director, Gemini Program

DATE: JUN 2 9 1965

FROM : MGS/Director, Gemini Systems Engineering

SUBJECT: Circumlunar Missions

- 1. On Thursday, June 24, I attended a meeting at MSC in which representatives of Martin-Denver and MAC (including Messrs. McDonnell, Burke and Yardley) presented a proposal for a circumlumar flight using the Gemini spacecraft and the Titan IIIC booster. In attendance at the meeting was Dr. Gilruth, Messrs. Low, Mathews, Kleinknecht, Evans, and Guild of MSC and myself.
- 2. In this proposal the Gemini spacecraft modified for circumlunar flight is launched into earth orbit with a GLV. The Titan IIIC launches a stripped down transtage that provides the propulsion for injection to circumlunar velocities after rendezvous with the spacecraft. The general arrangement and flight hardware are summarized in enclosure (1) (Figure 2.1-1 of Attachment C).
- 3. The principal changes to the Titan IIIC involve using a double transtage. The first provides propulsion during launch to earth orbit and contains the attitude control and an equipment module for use during rendezvous with the spacecraft. A Gemini Target Docking Adapter is mounted on top of the second transtage.
- 4. A significant number of changes are proposed for the spacecraft. Weight saving items are summarized in enclosure (2) and enclosure (3) (page 1-8 and Table 1.2-1 of Attachment C). The most significant changes to the spacecraft are summarized as follows:
 - a. Addition of a Unified S-Band System.
 - b. Additional CAMS tankage and TCA's substituted for the retrograde rockets.
 - c. Additional heat protection using coated columbium and ablation shingles.
 - d. Shortening of the R&R section by 20 inches.
 - e. Use of three fuel cell sections.
 - f. "Blow-down" RCS and independent pressurization of fuel and oxidizer.



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5. Three flights are recommended:

- Heat Protection Qualification (Titan IIIC one transtage on ballistic trajectory);
- b. Spacecraft Qualification (manned, GLV in earth orbit);
- c. Manned Circumlunar Orbit.
- 6. The Martin schedule, enclosure (4) (last page of Attachment A), indicates completion by April 1967. The MAC schedule (not available) is even earlier using two refurbished spacecraft and a go-ahead by July 1.
- 7. No money estimates were presented by Martin or MAC; however, some preliminary estimates by GPO indicated \$350M.
- 8. I think the proposal is feasible, but not within the time and effort indicated. The equipment and mission are too marginal to absorb changes and additions that will be required without extensive redesign and testing.
- 9. I personally would prefer to see us advance our earth orbital capability. With the same or fewer modifications to the spacecraft advocated in this proposal and additional Agena payloads, we could attain a significant lead in the design and operation of earth-orbital space stations. Gemini is ideally suited to the preliminary determination of problems and to the initial development of techniques and procedures leading to advanced manned earth-orbital missions. The time and money spent in additions or extensions of this type to an earth-orbital Gemini would be more than repaid in time and money saved in later, more expensive, and complicated programs.

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Enclosures: 4 as stated

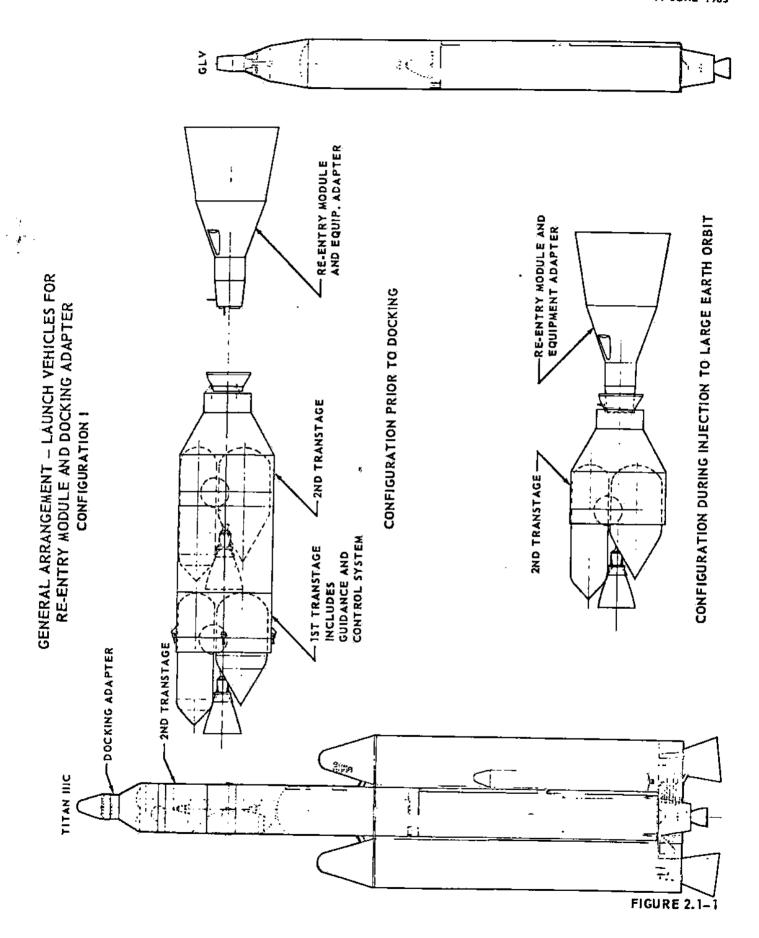
Attachments: A "Configuration, Weight Summary, Performance, Transtage #2 Performance, EOR Operations, Mission Profile, and Related Schedules", by Martin-Denver (Unclassified)

B "Rendezvous Concept for Circumlunar Flyby in 1967", by Martin-Denver, P-65-91, June 1965 (Proprietary)

C "Gemini Large Earth Orbit (U)", by McDonnell, B743, Vol. I - Technical, June 19, 1965 (Confidential)

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GEMINI - LARGE EARTH ORBIT

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- 1.2 Design Changes for Weight Consideration For Configurations I and II, it is necessary to make changes to the present Gemini design and system concepts to make the spacecraft weight compatible with the launch vehicle capability. A summary of these weights is given in Table 1.2-1. Those changes applicable to both configurations as weight saving items are:
 - A. The paraglider provisions are eliminated in the rendezvous and recovery section, and the can is shortened twenty inches; no change to the RCS section.
 - B. The retrograde and adapter equipment sections separation provision is removed. Separation provisions are not needed.
 - C. Reduce the density of insulation used on the RCS and R & R sections since the ablative layer provides bond line temperatures which are lower than Gemini re-entry shingle temperatures.
 - D. One of three squib batteries is removed from the re-entry module.
 - E. Convert RCS to "Blow Down" system, remove heaters and motor shutoff valves, add pyrotechnic valves which improve system reliability.
 - F. One of the two UHF voice transmitter receivers is removed. Backup is provided by the unified S band system.
 - G. The parachute riser ring guard and the drogue chute are deleted.
 - H. The rendezvous radar is modified to include only the range and range-rate components.
 - I. The fuel cell water is considered potable. The drinking water supply is reduced accordingly.
 - J. Reduce heat protection by changing L/D from .25 to .15 and range from 5,300 n.m. to 3,838 n.m. (Nominal footprint 900 n.m., maximum dispersed range 2,600 n.m. heat protection margin achieved by designing for 3,838 n.m.)
 - K. S-6 ablative material is used in lieu of S-3 for afterbody heat protection.

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TABLE 1.2-1	SUMMARY OF WEIGHT SAVING ITEMS THAT	ARE INCLUDED IN CONFIGURATIONS I AND II
	SUMMA	AKE IN

FERBODY HEAT PROTECTION	WEIGHT EFF
THE COLUMN SECUTOR REDESIGN	75-
REMOVAL OF THE RETROGRADE SYSTEM AND ADAPTER EQUIPMENT SECTION SEPARATION PROVISIONS REMOVAL OF (2) 85-POUND FWD FIRING AND (4) 100-POUND RADIAL FIRING THE COLOURS THE COLOUR PROVISIONS	-50
REDUCE THE DENSITY OF INSULATION USED ON THE RCS AND R & R SECTIONS DUE TO BOND LINE REMOVAL OF ONE SQUIB BATTERY FROM THE DE ENTRY SHINGLE TEMPERATURES	-100* -15
CONVERT TO RCS "BLOW DOWN" SYSTEM, REMOVE HEATERS AND MOTOR SHUTOFF VALVES, ADD SQUIB VALVES LIGHT OF A 7-DAY INSULATED LIGH CARTRIDGE IN LIEU OF 14-DAY I OH CASTRIDGE.	6- 7-7-1
REMOVAL OF UNNECESSARY RENDEZVOUS AND BOCKING PROVISIONS INCLUDING REMOVAL OF THE NOSE REDUCTION IN GEMINI COMMINICATIONS OF THE NOSE	-22
THE HORIZON SENSORS AND INSTALLATION ARE DELETED	-44
THE RENDET VALLE BARDET WITH RISER RING GUARD ARE DELETED	-41
THE FUEL CELL WATER IS CONSIDERED POTABLE, THE DRINKING WATER COMPONENTS	-28 -30**
REDUCE HEAT PROTECTION BY CHANGING L/D FROM .25 TO .15 AND RANGE FROM 5,300 N.M. TO 3,838 N.M.	98-
	-236
TOTAL CONFIGURATION II	-1,049
CONFIGURATION II ONLY **CONFIGURATION ONLY	-1,150

**CONFIGURATION II ONLY

RELATED SCHEDUL JASONOJA JASONOJA TITAN III FLIGHT PROGRAM TITAN III S SEG. — "" 40 TITAN III S SEG. — "" 40 TITAN III S SEG. — "" 40 TITAN III S SEG. — "" 41 TITAN III S SCHEDULE GO ANEAD TITAN PROGRAM "" SEG. ENGO. DETAILS FAB. STRUC. TESTS PROC. MINIT FOR FILE "I STRUC. TESTS PROC. MINIT FOR FILE" I STRUC. TESTS PROC. MINIT FOR FILE "I STRUC. TESTS PROC. MINIT FOR FILE" I STRUC. TESTS PROC. MINIT FOR FILE "I STRUC. TESTS PROC
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